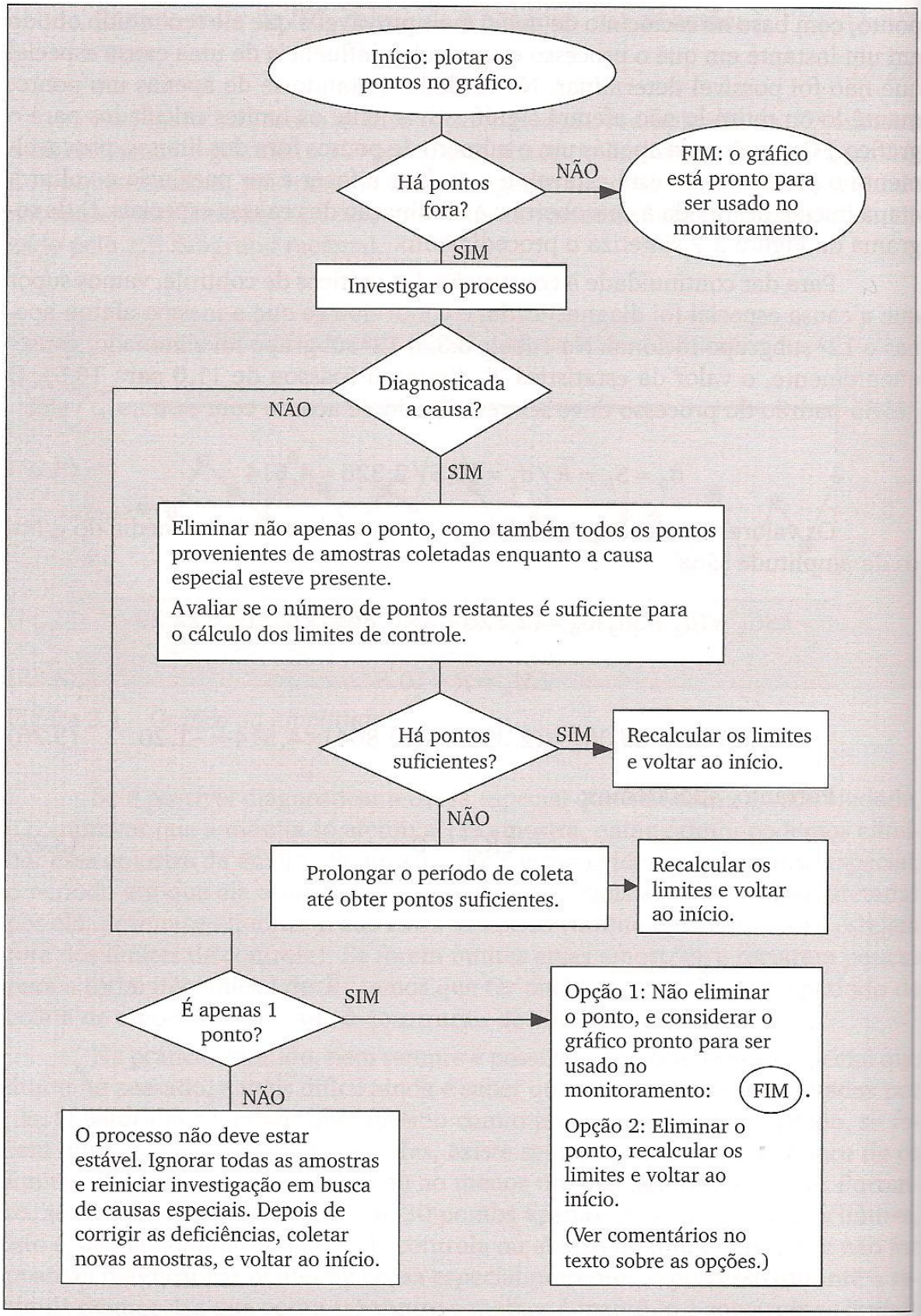

Figura 3.2 *Estabelecimento de limites para o gráfico de controle.*